

REVSIONS			
REV	DESCRIPTION	DATE	APPROVED
A	(A) DC1 01000214 AN 02027126 CHG NOTE 16, ADD BACK- GROUND 969D IN ZONE F-5 JOYCE A. RICE	02-10-23 JAR	LDK CM

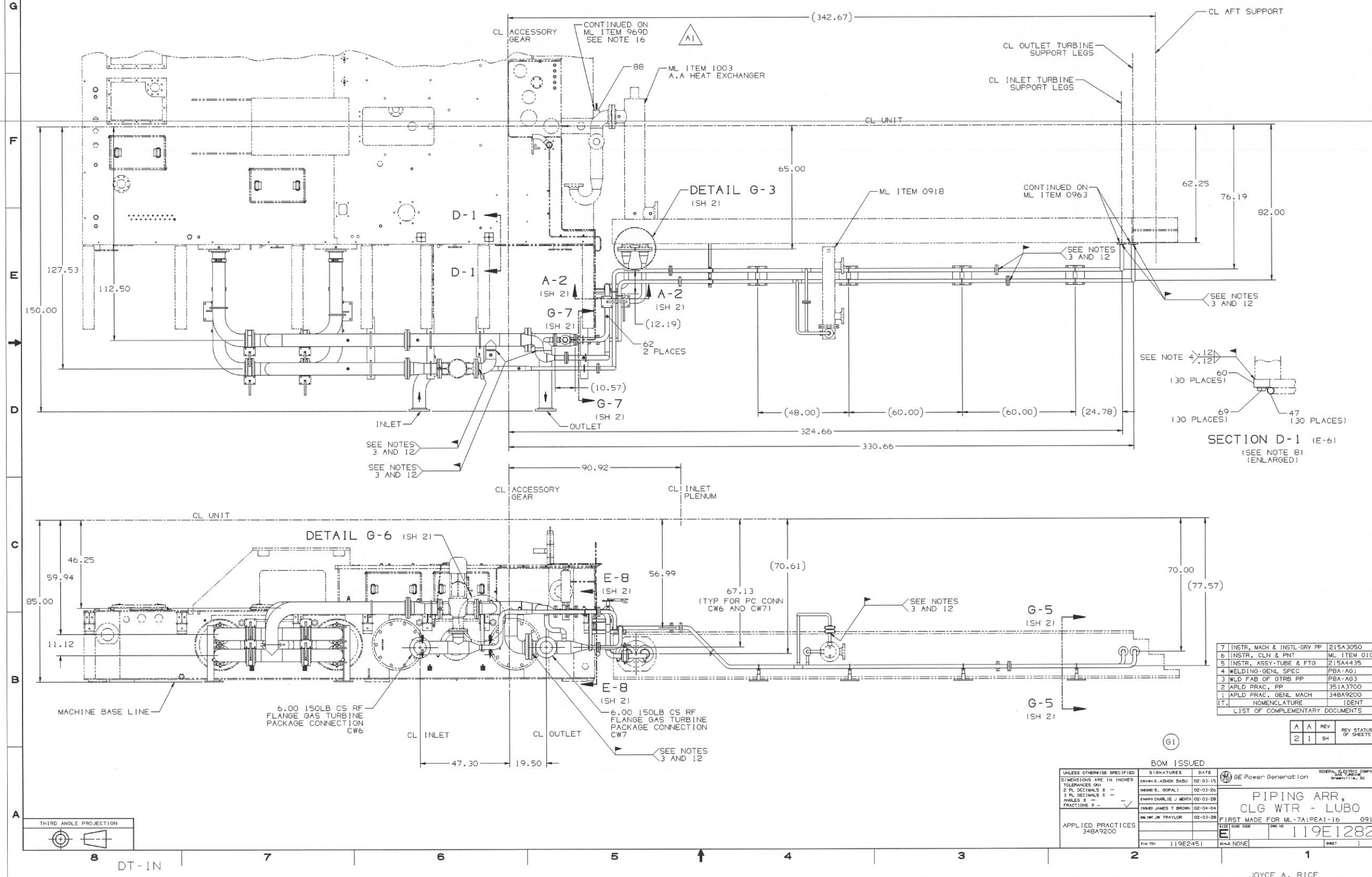
REVISE ON CAD ONLY
UG PART: GS7078-0914-A0001
(SPEC: 119E1282)

NOTES:

1. GENERAL MACHINING APPLIED PRACTICES ARE PER 348A9200.
2. PIPING APPLIED PRACTICES ARE PER 351A3700.
3. PIPING WELDS ARE PER P8A-AG3, FILLER MATERIAL IS PER COLUMN AB UNLESS OTHERWISE SPECIFIED IN THIS DOCUMENT.
4. STRUCTURAL WELDS ARE PER P8A-AG1, FILLER MATERIAL IS PER COLUMN AB UNLESS OTHERWISE NOTED.
5. GROOVED PIPING PER 215A3050.
6. INSTALL AND SUPPORT TUBING PER 215A4435.
7. LUBRICATE ALL PIPE COUPLINGS BEFORE FINAL ASSEMBLY USING PART 38.

8. FASTEN CAPILLARY LINES TO MACHINE BASE EVERY 1/8 INCHES WITH PART 47, 60 AND 69. (SEE SECTION D-1) COIL EXCESS LINE IN A SAFE PLACE USING PART 55.
9. CLEAN & PAINT PER ML ITEM 0108.
10. DISASSEMBLE BULB AND WELL. AT END OF CAPILLARY LINES, FILL WITH PART 43 REASSEMBLE AND REMOVE EXCESS.
11. ALL PIPE SUPPORTS TO BE CUT AND NOTCHED TO FIT. AT ASSEMBLY IF REQUIRED, WELDS TO BE .18 FILLET ALL AROUND UNLESS OTHERWISE MARKED.

12. CUT TO FIT PIPING AND SUPPORTS TO FIT WHERE INDICATE BY FIELD WELD.
13. ALL DIMENSIONS ARE REFERENCE UNLESS OTHERWISE SPECIFIED.
14. ALL PIPING TO BE INSTALLED IN A STRAIN FREE CONDITION.
15. AFTER FINAL WELDING OF ORIFICE FLANGES REMOVE PIPE PLUGS FROM PRESSURE TAPS AND DRILL THRU A .19 DIA HOLE (4 PLACES).
16. USE PREFIX 88 TO CONNECT TO ML ITEM 969D.
17. ROTATE VALVES PART 36 AS REQUIRED TO ELIMINATE INTERFERENCE.



7	INSTR, MACH & INSTL-GRV PP	215A3050
6	INSTR, CLN & PNT	ML ITEM 010
5	INSTR, ASSY-TUBE & FTG	215A4435
4	WELDING-GENL SPEC	P8A-AG1
3	WLD FAB OF GTRB PP	P8A-AG3
2	APLD PRAC, PP	351A3700
1	APLD PRAC, GENL MACH	348A9200
IT.	NOMENCLATURE	IDENT

LIST OF COMPLEMENTARY DOCUMENTS

A	A	REV	REV STATUS OF SHEETS
2	1	SH	

BOM ISSUED		GENERAL ELECTRIC COMPANY GE BUILDING GREENVILLE, SC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: 1. PL DECIMALS ± .01 2. PL DECIMALS ± .005 3. PL DECIMALS ± .002 FRACTIONS ± .001	SIGNATURE DATE CHUCK S. ADAMS DABU 02-03-15 CHUCK S. DOPALI 02-03-26 EMMA CHARLIE J. MERTZ 02-03-28 THOMAS JAMES J. BROWN 02-04-04 DAVID L. W. TRAYLOR 02-03-28	GE Power Generation PIPING ARR. CLG WTR - LUBO FIRST MADE FOR ML-7A/PEAL-16 0911 E 119E1282	
APPLIED PRACTICES 34BA9200	STW TO: 119E2451	SCALE NONE	SHEET 1

JOYCE A. RICE

